

ABSTRACT OF THE DISCLOSURE

The outside surface, which is brought into contact with molds, of a lip mold is formed in different shapes for the injection mold and the blow mold. Then, mold clamping surfaces corresponding to the different shapes are formed on the injection mold and the blow mold, respectively, to prevent an air leakage from the blow mold.

The upper portion 11a of an outside surface, which is brought into contact with the molds, of the lip mold 11 is formed in a tapered surface whereas the lower end portion 11b of the outside surface is formed in a vertical surface. The upper portion and the lower portion of a surface, which is brought into contact with the lip mold 11, of each of the injection mold 12 and the blow mold 13 are formed respectively in a tapered surface and a vertical surface that correspond to the tapered surface and the vertical surface of the outside surface of the lip mold 11. Clamping the lip mold 11 in the injection mold 12 is performed at the tapered surface of the upper portion 11a and clamping the lip mold 11 in the blow mold 13 is performed at the vertical surface of the lower end portion 11b.